RA-VEC66-ARS

Carrier Vector 8600 Return Air Bulkhead

Installation Instructions





3000 Pioneer Avenue • Rice Lake, WI 54868 • USA 715-234-2334 • Fax 715-234-0989 Email: info@fgproducts.com

Introduction

Before beginning installation of return air bulkhead, locate and mark centerline of unit.

If drain trough is present in trailer, place gray self-adhesive gasket in drain trough to seal. The gasket should be placed between the floor trough and front wall as shown in *Diagram 1* and *Diagram 2* below.

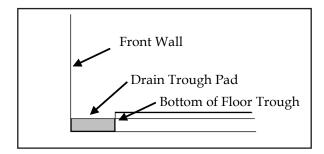


Diagram 1. Side View

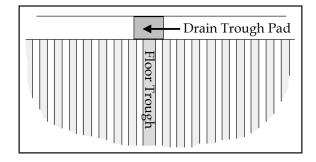


Diagram 2. Top View

Installation

NOTE: The return air bulkhead must be mounted starting at 15 1/2" above the bottom of the floor trough.

- 1. The pre-drilled holes should line up with the vertical wall studs that run on either side of the reefer unit.
- 2. Before securing, make sure the roadside corner of the return air bulkhead is pushed tight to the refrigeration unit.
- 3. Refer to *Diagram 3* below and fasten to the vertical wall studs with 3" self-threading screws and washers.
- 4. All other areas can be secured with 1 1/4" wood screws and washers provided.

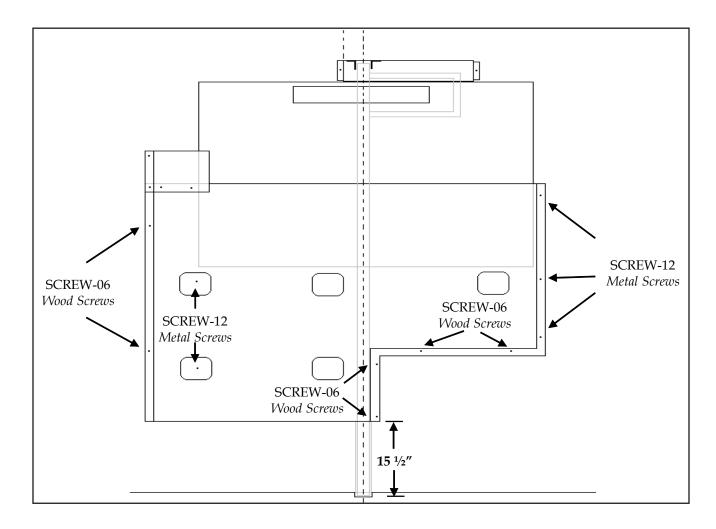


Diagram 3

- 5. Mount the side guard on the top curbside corner of the return air bulkhead as shown in *Diagram 4*.
- 6. Use two bulb rivets to attach the bottom of the side guard to the return air.
- 7. Use wood screws and washers to attach the side to the front wall.
- 8. Next, mount the pallet stops at each location, shown in *Figure 1*. Additional wood screws may be used if necessary.
- 9. Install the hat section pad above the refrigeration unit by compressing the pad into place so that the curbside edge is 3" past centerline.
- 10. Drill 7/32" holes through the side flaps on the pad and secure with bulb rivets and washers provided.
- 11. Lastly, install the first center partition panel.
- 12. Slide the panel forward against the front wall so that the lower compression pad seals the area between the bottom of the return air bulkhead and the drain trough.

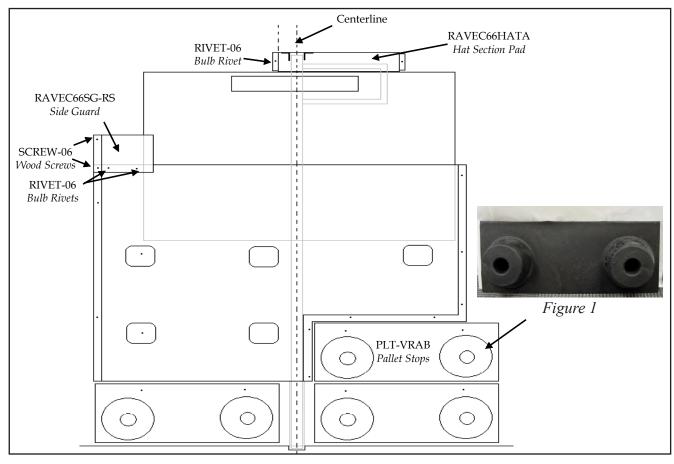


Diagram 4